

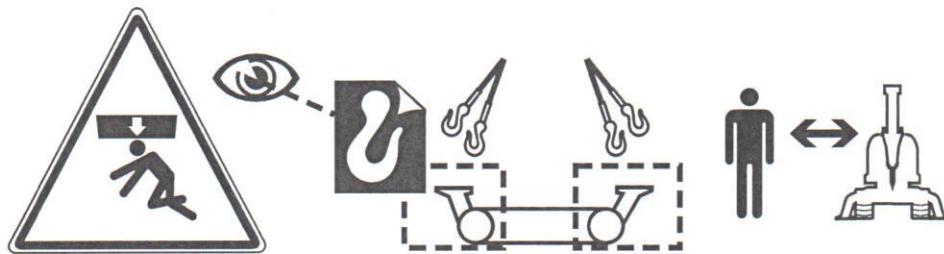
## Lifting the machine

There is a risk of injury to personnel or damage to the machine or surrounding area when lifting the machine. Define the risk zone. Check that no one is within the risk zone when lifting.

Check that the lifting equipment and lift units used for lifting are fault free and approved for the weight of the machine. Follow any local regulations.

The centre of gravity must be as close to the centre of the machine as possible when lifting. Fold in the arm system before lifting.

The machine must only be lifted at those points marked with a sticker. In order to lift the machine safely and effectively, the lifting equipment must be attached to all the lifting points.



*Risk of compression or crushing injury. Locate and attach the lifting equipment to all the lifting eyes. Keep your distance*

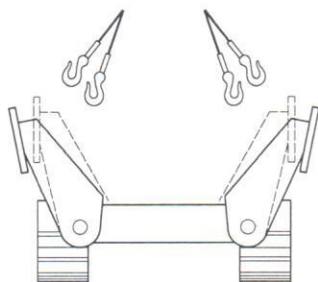
Ensure that the weight is evenly distributed when lifting. Lift slowly and cautiously. If the machine has a tendency to lean, use another lift or change the position of the arm system.

Ensure that no machine components are crushed and damaged by the lifting equipment. Lift very carefully. Ensure that no part of the machine touches any nearby objects.

## Lifting machines heavier than 10,000 kg

When lifting machines, the outriggers should first be operated to the maximum retracted position and then operated down a little, approx 100 mm. Otherwise the cylinders can lock during the lift.

If the cylinders still lock, secure a strap or similar at the top of the outrigger and then secure the strap in the arm system and use the arm system to pull the outrigger out until the lock releases.



*Do not lift the machine with the outriggers completely retracted.*